

# Technical Questionnaire

## For the Application of Taps

INQUIRY     ORDER     SAMPLE

Reference No. \_\_\_\_\_

### ENDUSER

Company Name \_\_\_\_\_

Street Address \_\_\_\_\_

City \_\_\_\_\_ State/Prov \_\_\_\_\_

Zip/Postal Code \_\_\_\_\_ Country \_\_\_\_\_

Contact Person \_\_\_\_\_

Title \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

email \_\_\_\_\_

GUHRING Territory Manager \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

### DISTRIBUTOR

Company Name \_\_\_\_\_

Street Address \_\_\_\_\_

City \_\_\_\_\_ State/Prov \_\_\_\_\_

Zip/Postal Code \_\_\_\_\_ Country \_\_\_\_\_

Contact Person \_\_\_\_\_

Title \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

email \_\_\_\_\_

### WORKPIECE

Material Name / Description \_\_\_\_\_

ANSI Material No. \_\_\_\_\_ Hardness \_\_\_\_\_ (If Aluminum, please list Silicon content)

German Material No. *Internal use only* \_\_\_\_\_ Thread Depth \_\_\_\_\_

Predrilled Hole Diameter \_\_\_\_\_

Hole Type     Blind     Through

### TOOL

Blank Type     DIN     ANSI     Special

Tool Type     Tap     Form Tap     Lubricant Through

Tool Material     HSS-E     PM HSS-E     Carbide

Coating     Bright     Oxided     Nitrided     TiN     TiCN     TiAlN     FIREX™     Super A™     MolyGlide™     Other

Size(s) \_\_\_\_\_

Chamfer Type (No. of threads included) \_\_\_\_\_

Notes \_\_\_\_\_

### MACHINE

Machine Type / Name \_\_\_\_\_

Spindle Position     Horizontal     Vertical     Oblique

### TOOLHOLDER

Holder Type     Tapping Chuck     Collet (Rigid)     Tapping Attachment     Tension / Compression Tapping Chuck

### LUBRICANT

Lubricant Type     Water Soluble     Cutting Oil     Minimal Lubricant     Dry

### FEED

Feed Type     Pneumatic     Hydraulic     Manual     Mechanical

### QUANTITIES

Quantities To Quote \_\_\_\_\_

**GUHRING, INC.**  
P.O. Box 643  
Brookfield, WI 53008-0643

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1445 Commerce Avenue  
Brookfield, WI 53045  
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Huntington Beach, CA 92647  
Tel (714) 841-3582 (800) 877-7202  
Fax (714) 841-3592

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20 Steckle Place, Unit #14  
Kitchener, ON N2E 2C3  
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